

Date: Wednesday, 11/16/2005 1:09:52 PM  
User: Linda Lagelle

# Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : WEARPLATE
<b>Job Number</b> : 24210	
<b>Estimate Number</b> : 10606	
<b>P.O. Number</b> : N/A	<b>Part Number</b> : D33193
<b>This Issue</b> : 11/16/2005 <b>S.O. No.</b> : N/A	<b>Drawing Number</b> : D3319 REV. B
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : N/A <b>Type</b> : PURCHASED PARTS	<b>Drawing Revision</b> : B
<b>Previous Run</b> : N/A	<b>Material</b> : N/A
<b>Written By</b> : See comment below	<b>Due Date</b> : 11/23/2005 <b>Qty:</b> 1 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : See comment below	
<b>Comment</b> : Est: A 05.05.12 New issue KJ/JLM	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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**Comment:** PURCHASING

Issue P/O: 2008540  
Email or Ship DXF file to vendor  
Laser Cut flat pattern per Dwg D3319  
Possible Supplier: Industrial Laser  
Material release note is required

2.0	D33193F	(B24377)	Wearplate
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
WEARPLATE

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Recieve & Inspect for Transit Damage  
Ensure Material Release Note is attached

4.0	QC6	DIMENSIONAL CHECK
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**Comment:** DIMENSIONAL CHECK

Inspect dimensions as per inspection template D3319-3T1

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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**Comment:** SMALL & MEDIUM FAB RESOURCE 1  
Deburr if necessary

N/A

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6.0	BRAKE NC	NC BRAKE
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Comment: NC BRAKE

Form using DT8326 & DT8261 as per Dwg D3319 Rev: B

SB 05/12/06

7.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

2-15-12-06

8.0	LARGE FAB 1	LARGE FABRICATION RESOURCE 1
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Comment: LARGE FABRICATION RESOURCE 1

Weld hard surface using D3319-3T2 per QSI 004 and Dwg D3319 Rev: B

Qty	Part Number	Description	Batch
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A/R	N/A	7560 Hardcoat Rod	
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A19172

CPL 05.12.06

9.0	QC9	VISUAL WELDING INSPECTION
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Comment: VISUAL WELDING INSPECTION

12 05/2/06

10.0	POWDER COATING	POWDER COATING
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Comment: POWDER COATING

Powder Coat Grey Sandtex (Ref: 4.3.5.6) as per QSI 005 4.3

11 05/12/21

11.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION
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Comment: INSPECT POWDER COAT

C205/2/22 1

12.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify on inside surface using a permanent fine point marker with the following:

TCCA-PDA, Dart Aerospace Ltd.

P/N: D3319-3, B/N: BXXXXX

For Product Eligibility see PDA05-18

and Stock

Location: \_\_\_\_\_

05/12/22 (1) 12

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Job Number: 24210

Part Number: D33193

Job Number:



Seq. #:

Machine Or Operation:

Description :

13.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL  
Inspection Level 21

*MS* 05/2/22 1

Job Completion



*u* 05.12.22  
*DS* 06/01/03 (1)

# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Nov 08, 2005  
11:10 am

Work Order No : 0024210  
Project Name : D3319-3  
Project For : WK537  
Work Order Type : Main  
Main WO Number :  
House Part Number : D3319-3  
Description : Wearplate  
Manufactured : Yes  
Amount Req'd : 4  
Amount Done : 2  
Start Date : 09-02-05  
Est Finish Date : 09-12-05  
Act Finish Date :  
Drawings Req'd : No  
Ok for Approval :  
Approval Rec'd :

Department Code:  
Burden Flags : NNNNNNNN  
WO Status : Open  
Invoice State : Not Invoiced  
Invoice Date :  
Invoice Number :  
Invoice Amount : 0.00

Order Entry No :  
OE Value : 0.00

Est Margin : 0.000%  
Actual Margin : 0.000%

Part/All Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	77.44	100.00	77.44	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	6.67	100.00		
Production Cost :	0.00	114.60	100.00	84.60	30.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	192.04	100.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	192.04			

Labour Hrs/Amount Done :	Estimated	Actual
Profits/(Loss) :	0.00	3.33
	0.00	( -192.04)

*MS O/B*  
*11-16*